



Technical Assistance Request

Let Dayton's know-how assist you in solving your die problems.

Clearance Test For clearance testing please supply at least three 1" x 4" (25 mm x 102 mm) samples of material, .010" to .187" (.25 mm x 4.7 mm) thick, flat & free of holes

Please complete both sides of this form.

Distributor: _____ Branch Location: _____

Distributor Contact: _____ Regional Manager: _____

Customer Name: _____ Title: _____

Company: _____ Date: _____

Address: _____ City: _____ State: _____ Zip: _____

Phone: _____ Fax: _____ email: _____

Briefly state problem or question. _____

Part Information

Material _____	AISI _____	Gage or Thickness _____
Condition (oiled, prepainted, etc.) _____	SAE _____	Temper or Hardness _____
	ASTM _____	Type of Lubrication _____

Shape Round Elongated Round Rectangle/Square Special (sketch required)

Tolerance _____ inch/mm **Allowable Burr Height** _____ inch/mm

Use Clearance Fit Tapping

