Technical Assistance Request Let Dayton's know-how assist you in solving your die problems.

Clearance Test For clearance testing please supply at least three 1" x 4" (25 mm x 102 mm) samples of material, .010" to .187" (.25 mm x 4.7 mm) thick, flat & free of holes					
	Please complet	e both sides of th	nis form.		
Distributor:		Branch Loc	Branch Location:		
Distributor Contact:		Regional M	Regional Manager:		
Customer Name:		Title:	Title:		
Company:			Date: _		
Address:		City:	State:	Zip:	
Phone:	Fax:	ema	ail:		
Briefly state problem or	question				

Part Information					
Material			AISI	Gage or Thickness	
Condition (oiled, prepainted, etc.)		, etc.)	SAE	Temper or Hardness	
			ASTM	Type of Lubrication	
Shape	Round	Elongated Round	Rectangle/Square	e 🗅 Special (sketch required)	
Tolerance inch/mm Allowable Burr Height inch/mm					
Use 🗅 CI	earance 🗅 Fit	Tapping			

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Technical Assistance Request

Punch Description Material _____ Hardness _____ Style Type 🖵 Head-type 🗆 Plain Ball Lock □ Slug Ejector Size Shank Dia _____ inch/mm Point Size _____ inch/mm Lenath Guided in Stripper Point _____ inch/mm Yes No Hardened Backing Plate Yes No If Yes, Hardness **Matrix Description** Material Hardness Style □ Headed □ Headless □ Ball Lock Relief 🖵 Taper 🖵 C'bore

OD _____ inch/mm ID _____ inch/mm

Straight Land _____ inch/mm

Die Description

Construction

Simple

Other

Other

Spring-loaded

Bridge (Solid)

Other

History

Hits Between Grinds

Parts per Grind

Clearance

Punch to Matrix ______ inch/mm ____%

Total

Penetration

Punch into Matrix ______ inch/mm





Size

Length

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Please complete both sides of this form.